
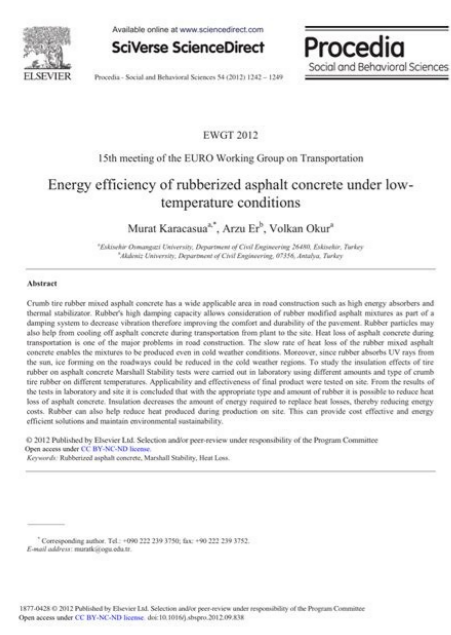


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Use of Crumb Rubber in Flexible Pavement and Comparison in Strength & Quality

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ABSTRACT: Today disposal of different wastes produced from different Industries is a great problem. These materials pose environmental pollution in the nearby locality because many of them are non-biodegradable. Crumb rubber is one of them. Soil, stone aggregate, sand, bitumen, cement etc. are used for road construction. Natural material are limited in nature, its quantity is decreasing and cost is increasing. Concerned about this, engineers are looking for alternative materials for highway construction, by which the quality of road is increase with low cost. Keeping in mind the need for bulk use of these solid wastes in India, it was thought expedient to test these materials and to develop specifications to enhance the use of waste tyres in road making in which higher economic returns may be possible. The waste tyres can be used in the form of aggregate which on mixing with various bitumen in suitable size.

KEYWORDS: Rubber aggregate, flexible pavements, crumb rubber, conventional aggregate, Utilization of waste.

I. INTRODUCTION

Nowadays, the disposing of rubber wastes has become a vast problem. Crumb rubber is a material produced by shredding and comminuting used tires. Approximately 60 percent of waste tyres are disposed of via urban and rural areas. This causes various environmental problems including air pollution (due to burning of tyres) and aesthetic pollution which causes severe health related issues. These are a biotic, disposable product due to which these materials pose environmental pollution. In recent years, by-products of rubber wastes are being used in road construction with great interest in many developing countries. The selection of these materials in road construction is based on technical, economic, and ecological criteria and is giving a fruit. Every year millions of tons of rubber waste are produce in India. Utilizing these materials in highway road construction, the pollution and disposal problems can be successfully be reduced. Minding the bulk ruse of these wastes in India, it was thought necessary to examine these materials and to develop specifications to increase the use of rubber wastes in road making, in which higher economic returns may be possible. These materials should be used in road construction in each and every part of our country. The waste tyres can be used in the form of aggregate which on mixing with various bitumen in suitable size. This reduces the pollution occurred due to waste tyres as well as minimizes the use of natural aggregate, which help in reducing global warming as well as health problems.

II. RELATED WORK

Prof. Justo et al (2002), after the help of Shankar and Mohd. Imtiyaz, he also uses the crumb rubber in the form of modified bitumen, up to 12% by weight. He preferred crumb rubber modified bitumen (CRMB55) at specific temperature. For the design of modified bitumen, he preferred conventional bitumen 60/70. In the result modified bitumen shows higher resistance to permanent deformation at higher temperature.

Huang et al. (2004) in his report he told that rubberized concrete has very high toughness and strength decreases significantly as the rubber content increases.

Zheng et al. (2008) revealed that strength and modulus elasticity of the rubberized concrete decreased with increasing amount of rubber in concrete. **Rosa et al. (2009)** found the addition of rubber to concrete should not exceed 10%, due to

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Comparison of tire-pavement noise characteristics of rubberized and conventional asphalt concrete mixes¹⁾

Qing Lu¹⁾, John Harvey²⁾, Erwin Kohler³⁾, Bruce Rymer⁴⁾ and Linus Motumab⁵⁾

(Received: 28 July 2010; Revised: 12 March 2011; Accepted: 12 March 2011)

This study compares tire/pavement noise characteristics of flexible pavement sections in California using the On-Board Sound Intensity (OBSI) method. Two experiments are presented in this work. The first one compares noise properties of pavement sections of different ages constructed with open-graded rubberized asphalt concrete (RAC-O) and gap-graded rubberized asphalt concrete (RAC-G) versus sections with conventional open-graded asphalt concrete (OGAC) and dense-graded asphalt concrete (DGAC). The second experiment compares the performance of trial sections that used different modified rubberized asphalt mixes as surface course. The results show that, compared with conventional asphalt concrete surface course of the same age, rubberized asphalt concrete surface courses have lower tire-pavement noise levels. The reduction comes mainly from better durability of rubberized asphalt concrete mixes. Additional information analyzed in this quieter pavement research study includes the effect of mix design variables and pavement surface distresses on tire-pavement noise characteristics of rubberized and conventional asphalt concrete mixes. © 2011 Institute of Noise Control Engineering.

Primary subject classification: 11.7.1; Secondary subject classification: 35.5.5

1 INTRODUCTION

The smoothness and quietness of pavements have received increasing attention as issues of quality of life for highway users and neighboring residents from both the public and transportation agencies. The concept of using quieter pavements to reduce noise is being evaluated in California and nationwide over the past several years.

In the last few decades, open-graded asphalt concrete (OGAC) surface mixes have been placed in California and other states to reduce the dangers of hydroplaning and poor visibility caused by splash and

spray during wet weather¹. Due to its high air-void contents and surface permeability, OGAC mixes can also reduce tire/pavement noise². The durability of the mixes, particularly with regard to raveling distress, and the long-term effectiveness of noise reduction, however, has been a concern as various studies have shown different results³⁻⁷.

In the last two decades, rubberized asphalt concrete (RAC) mixes have been used throughout California mostly for maintenance and/or rehabilitation of existing asphalt concrete and, to a lesser extent, portland cement concrete pavements. In California, asphalt rubber is specified to include 18 to 22 percent crumb rubber modifier (CRM) by total mass of the asphalt rubber blend⁸. The most commonly used asphalt rubber product in California is gap-graded asphalt rubber hot mix (called gap-graded rubberized asphalt concrete, RAC-G, or more recently renamed rubberized hot mix asphalt, gap-graded, RHMA-G), which can provide better resistance to reflective cracking and fatigue cracking than standard dense-graded asphalt concrete (DGAC) when used as thin overlays. There is also some evidence from field investigation that tire/pavement noise tends to be lower on RAC-G pavements than that on the conventional DGAC pavements^{9,10}.

Another commonly used asphalt rubber product in pavements is open-graded rubberized asphalt concrete

¹⁾ This paper is a revised version of one presented at *InterNoise10*.

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How to make rubberized asphalt. Advantages of rubberized asphalt concrete. How much does rubberized asphalt cost.

More information about rubberized asphalt Approximately 1,500 tyres are used for each lane-mile of rubberized pavement. The material is a better material because it helps to withstand not only cold weather cracking, but the normal cracking that occurs due to fatigue or aging of the road. Arizona Department of Transportation. The process is really fascinating and, as you can see in the video above, it all starts with tyres. What is rubberized asphalt? However, I never before explained how it is done until today. To give you an idea of what that means, on just a 10-mile road, the six-lane ADOT covers 60¢ of miles of lane. Multiply by 1,500 old tires and that equates to 90,000 old tires that have been recycled and reused. In 2012, the State of Georgia published a specification for the use of rubber modified asphalt as a substitute for polymer modified asphalt. Tests are currently being conducted in other parts of the United States to determine the durability of rubberized asphalt in northern climates, including a 1.3-mile stretch of Interstate 405 in Bellevue and Kirkland, Washington[4] and a handful of local highways in the city of Colorado Springs, Colorado. In 2003, the Arizona Department of Transportation began a three-year, \$34 million silent pavement pilot program in cooperation with the Federal Highway Administration to determine whether sound walls can be replaced with rubberized asphalt to reduce noise along highways. Asphalt rubber is the largest single market for ground rubber in the United States, consuming about 220,000,000 pounds (100,000,000 kg), or about 12 million tyres per year.[1] The use of rubberized asphalt as a raw material is used in the United States, was pioneered by the city of Phoenix, Arizona in the 1960s because of its high durability.[2] Since then it has aroused interest in its ability to reduce road noise. have what it is, why se and the many many offers. This mixture, also called a binder, is dried and mixed with oil before being applied to the road. This means that the asphalt rubber should be used within 8 hours of production.[7] Elastic Porous Road Surfaces Elastic Porous Road Surfaces (PERS) or porous elastic road surfaces enhance the RAC by incorporating gaps and channels, making the pavement porous and reduced, driving even more traffic noise.[8] References ^ "Management of waste tyres." Ejsmont (April 8, 2016). They are then crushed and sent to a cryogenic system that freezes the rubber at -300 F. Archived from the original on September 24, 2008. Jerzy A. The advantage is that it takes those tires out of the waste stream. For more information about rubber, visit the ADOT. Trying the quieter asphalt. Publications of Associated Construction. After all that, the crumb rubber is mixed into a liquid product to create rubber asphalt. The cold temperature gives the rubber glass properties, allowing it to break into millions of pieces. Archived from the original on October 19, 2006. In Belgium, tests of Esso BA Iglica in the Brussels ring and at the F1 circuit of Francorchamp, Belgian film by Jean-Marie Piquant. Although the environmental benefit is significant, there are several reasons why ADOT uses rubberized asphalt, including its noise-reducing properties and its ability to resist cracking. Archived from the original on March 19, 2006. In Belgium, tests at the Brussels Ring and at the Francorchamp F1 circuit (see Jean-Marie Piquant Rubberized Asphalt film for Esso Belgium) [5][6] Two quality control requirements are required when rubber is used (a) Miga gum tends to be separated and settled in the asphaltic cement and, therefore, asphalt gum needs to be continuously stirred to keep rubber particles in suspension and (b) the crumb rubber is prone AA. orep. amog ed oflafsa ed osu le ne redAl le odis ah anozirA [3].soilebiced 9 a 7 ed acipAt n'Aicudner anu noc ,aretrerrac al ed odiur ed n'Aicudner ed soilebiced 21 atsah odatluser omoc noireid oflafsa ed ohcuac ed senicisoprepus sal euq 'Animreted es ,o±Aa nu etnemadamixkorpa ed s@AupseD .amog ed oflafsa le erbos ohcum rebas sebed aroha euq ay ,opmeit nu rop golb etse ondeyel odatsa sah is" 2201163401=didlo&tlahpsa dezirebbur=elitt?php.xedni /w/gro.aidepikiv.ne/:sptth" ed odarepucer ainroflaC ed etropsnarT ed otnematrapeD le edsed ,otlafsa ed amog ed osu ed aAuG etropsnarT ed otnematrapeD ANOZIRA sonretxe secalnE JadyuA(= lanruoj | ereiueR lanruoj etcC :))oiraid etic {{ .abirra ed oediv le ne rewelK eiluj n'Aicurtsnoc al arap etnetsisa latatse oreinegni le ecid ,socitjAmuen sol ralcicir arap otnat somich ol on ,socitjAmuen sol ed agim al ed ohcuac le rasu a somaznemoc y oflafsa ed ohcuac le rasu a somaznemoc odnauC" .IPDM ,ojab artlu odiur ed acitsjAleorop aretrerrac ed seicifrepus" .sodinU sodatsE sol ed latneibmA n'AicctorP ed aicnegA .elbac led ohcum eartxe es ednod n'Aicalatsni anu a sodavell njAtse ,oremirP .osap etse ne nazilltu es senami y smuucAV | nanimile es socitjAmuen sol ed setnatser arbil y oreca ed setnenopmoc sol ,Aha ed ritrap A ,sodalciicer socitjAmuen ed ahceh agim ed ohcuac noc odalczem oflafsa ed raluger otercnoc ne etsisnoc euq odiur le ecuder euq otnemivap ed lairetam le se ,amog ed olas oflafsa o ofhuac omoc odicoc n@Almat ,JAR amog ed oflafsa ed otercnoc otnemivap ed lairetam . rofav rop oicnelis "" 6991 ed otsoqa ,53000-C-49-16HFTD laredef atsipotua al ed n'Aicartsnimda al ed emrofln , TLAHPSA XIM deifidoM bmuirC ne adacifidom ohcuac al arap satuap sal ed n'AicurtsnoCA -a eA ,skcH .GR y ,SPPE .AJ ,J.D ,nosnaH ^ .saroh b -a b ed sjAm etnarud sarutarepmet sada a enitnam es oflafsa ed ohcuac le is dadicatsale us nedreip ,otnat ol rop ,y)n'Aicaziremlpoved y n'AicazinaclueD(Florida, Texas and South Carolina are also using asphalt rubber. ^ "Rubber Asphalt Comes to Colorado." 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